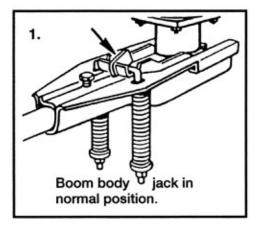
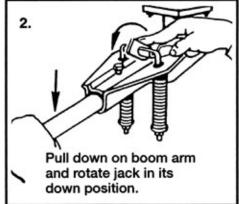
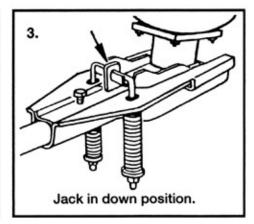
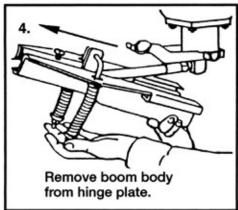
MODEL 204 BOOM MINOR SERVICE INSTRUCTIONS

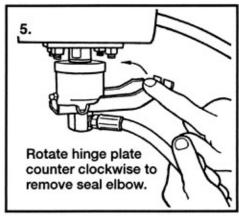


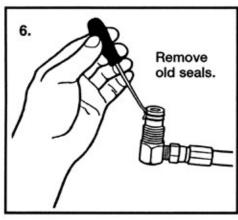






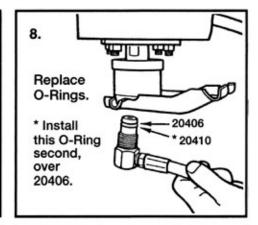


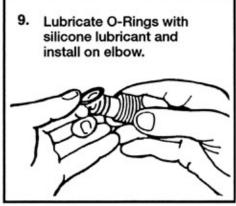




 Check O-Ring grooves for cleanliness and scratches. Replace if scratched, or leakage may occur.







10. Check inside of spindle for nicks and cleanliness. Sandpaper if necessary.

11.

Reverse steps 1 thru 5 for final assembly. Unit is ready for service.

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