



Stainless Steel Centrifugal Pumps

Scot Pumps Stamped Stainless Steel Centrifugal Pumps can be used in an extremely wide and diverse array of applications. The possibilities are near endless for this pump line. *Scot Pumps* offer some of the highest quality stainless steel centrifugal pumps on the market. If you need added corrosion-resistance or simply want a top quality pump — don't look any further than *Scot Pumps*.

Scot Pump Motorpump 230 / 330

The **230 Series** was discontinued due to Department of Energy regulations in early 2020. Repair parts are still available for the 230 Pump but, complete pumps have been phased out and replaced by the more efficient 330 Series. Repair kits do not interchange between the 230/330 pumps. The 330 Series is NSF/ANSI 61 and 372 rated.



- Motor Frame:** J56
- Motor Options:** ODP, TEFC, Explosion-Proof
- Motor RPM:** 3500
- Inlet/Outlet:** 1-1/4" x 3/4" FPT
- Seal:** Type 21 Mechanical Seal
- Motor Voltage:** 208-230/460V, 200V, 575V
- HP Options:** 1/2 - 3/4
- Max. Flow:** 45 GPM
- Max. PSI:** 28
- Metallurgy:** 304SS
- Impeller Type:** Enclosed, PPS GF Material
- Motor Hertz:** 60

Common Repair Kits:

| Part No. | Description |
|-------------------|---|
| SC 118-000-618D | MP230 Repair Kit for J56 Frame, 3 Phase Motor..... |
| SC 118-000-618D1 | MP230 Repair Kit for J56 Frame, 1 Phase Motor..... |
| SC 118-000-693C-1 | Repair Kit, 330 Pump, EPDM/Carbon-Silicon Carbide Seal, 1 Phase Motor..... |
| SC 118-000-693D-1 | Repair Kit, 330 Pump, VITON/Carbon-Silicon Carbide Seal, 1 Phase Motor..... |
| SC 118-000-693C | Repair Kit, 330 Pump, EPDM/Carbon-Silicon Carbide Seal, 3 Phase Motor..... |
| SC 118-000-693D | Repair Kit, 330 Pump, VITON/Carbon-Silicon Carbide Seal, 3 Phase Motor..... |

Scot Pump Motorpump 231 / 331



In 2020, *Scot Pump* discontinued the production of the 231 Series centrifugal pump due to Department of Energy requirements. The direct replacement for the 231 Series pump is the 331 Series. This re-engineered pump boasts a more efficient impeller to ensure that it meets DOE requirements. The footprint of the pump is the same. The repair kits do not interchange between 231/331 pumps. The **332 Series** is NSF/ANSI 61 and 372 rated. Repair parts still available but these product lines have been replaced by the 341 Series – Call for Details.

- Motor Frame:** J56
- Motor Options:** ODP, TEFC, Explosion-Proof
- Motor RPM:** 3500 or 1750
- Inlet/Outlet:** 1-1/4" x 1" FPT
- Seal:** Type 21 Mechanical Seal
- HP Options:** 1/2 - 5
- Max. Flow:** 75 GPM
- Max. PSI:** 60
- Metallurgy:** 304SS
- Impeller Type:** Enclosed, PPS GF Material

Common Repair Kits 231 Series:

| Part No. | Description |
|-------------------|--|
| SC 118-000-581 | Buna Carbon-Ceramic, 3 Phase Repair Kit..... |
| SC 118-000-581E | Viton®-Carbon / Silicon-Carbide, 3 Phase Repair Kit..... |
| SC 118-000-581F | Viton® Silicon-Carbide/Silicon-Carbide, 3 Phase (Severe Duty) |
| SC 118-000-581-1 | Buna Carbon-Ceramic, 1 Phase Repair Kit..... |
| SC 118-000-581E-1 | Viton®-Carbon / Silicon-Carbide, 1 Phase Repair Kit..... |
| SC 118-000-581F-1 | Viton® Silicon-Carbide/Silicon-Carbide, 1 Phase (Severe Duty) |

Common Repair Kits 331/332 Series:

| Part No. | Description |
|-------------------|---|
| SC 118-000-694 | Buna Carbon/Silicon-Carbide, 3 Phase Repair Kit..... |
| SC 118-000-694C | EPDM Carbon/Silicon-Carbide, 3 Phase Repair Kit..... |
| SC 118-000-694F | Viton® Silicon-Carbide/Silicon-Carbide, 3 Phase Repair Kit (<i>Severe Duty</i>)..... |
| SC 118-000-694-1 | Buna Carbon/Silicon-Carbide, 1 Phase Repair Kit..... |
| SC 118-000-694C-1 | EPDM Carbon/Silicon-Carbide, 1 Phase Repair Kit..... |
| SC 118-000-694F-1 | Viton® Silicon-Carbide/Silicon-Carbide, 1 Phase Repair Kit (<i>Severe Duty</i>)..... |

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